



## FORMING GUIDELINES

1. Remove blue or clear film from both sides of plastic before heating.  
\*Tru-Tain DX material may be formed with film on if you wish
2. Turn on the heating element of the vacuum machine. Allow 2-3 mins to pre-heat; heating element will be orange
3. Place plastic into vacuum frame & close. Slide frame with plastic up toward heading element, swing heater over to heat plastic
4. Heat Tru-Tain DX plastic & splints until ½ inch sag appears, turn vacuum on and slide frame with plastic over model
5. Leave vacuum on for 20-25 seconds, let cool or spray with Insta-Cool® for immediate handling
6. Remove and trim

COPING MATERIAL			
Thickness	.020 (0.5MM)	.030 (0.75MM)	.040 (1.0MM)
BioSTAR	Code 113	Code 123	Code 133
MiniSTAR	Code 123	Code 133	Code 143
MiniSTAR S	Code 123	Code 133	Code 143
Drufomat	Heating - 1:15 Cooling - 1:00	Heating - 1:20 Cooling - 1:00	Heating - 1:30 Cooling - 1:05

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