



FORMING GUIDELINES

1. Please note: There is no masking or film on Coping Material
2. Turn on the heating element of the vacuum machine. Allow 2-3 mins to pre-heat; heating element will be orange
3. Place plastic into vacuum frame & close. Slide frame with plastic up toward heading element, swing heater over to heat plastic
4. Heat coping material until ½ inch sag appears, turn vacuum on and slide frame with plastic over model
5. Leave vacuum on for 20-25 seconds, let cool or spray with Insta-Cool® for immediate handling
6. Remove and trim

COPING MATERIAL			
Thickness	.020 (0.5MM)	.030 (0.75MM)	.040 (1.0MM)
BioSTAR	Code 143	Code 153	Code 163
MiniSTAR	Code 153	Code 163	Code 173
MiniSTAR S	Code 153	Code 163	Code 173
Druformat	Heating - 1:15 Cooling - 1:15	Heating - 1:25 Cooling - 1:25	Heating - 1:30 Cooling - 1:30

Above times are general guidelines only, results may vary by machine.

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